

FLEXFT.182A

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant	:	Van L. Phillips et al.)	Group Art Unit: 3738
)	
Appl. No.	:	09/586,666)	
)	
Filed	:	June 1, 2000)	
)	
For	:	UNIVERSAL PROSTHESIS)	
		WITH CUSHIONED ANKLE)	
)	
Examiner	:	Bruce E. Snow)	
)	
)	

DECLARATION OF PRIOR INVENTORSHIP UNDER 37 C.F.R. §1.131

United States Patent and Trademark Office
P.O. Box 2327
Arlington, VA 22202

RECEIVED

SEP 17 2002

Dear Sir:

TECHNOLOGY CENTER R3700

I declare that:

1. I am an inventor of subject matter currently being claimed in the above-identified patent application.

2. Claims 1, 2, 4-8 and 11-47 of the above-identified application were rejected in an Office Action dated March 7, 2002. The rejection was based on Footnotes, Flex-Foot Brochure (Summer 1999) and K2 Sensation™, Flex-Foot Brochure (June 1, 1999).


3. I hereby declare that prior to Summer 1999 and June 1, 1999, the invention of each of the claims rejected in the March 7, 2002 Office Action was reduced to practice. For example, true and correct photocopies of technical illustrations and sketches of features of the claimed invention are attached hereto as Appendix A and were created prior to Summer 1999 and June 1, 1999. The dates have been redacted on the material of Appendix A.

4. I declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these

Appl. No. : 09/586,666
Filed : June 1, 2000

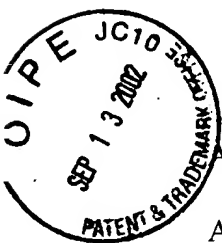
statements were made with the knowledge that willful, false statements and the like so made are punishable by fine or imprisonment, or both , under Section 1001 of Title 18 of the United States Code, and that such willful, false statements may jeopardize the validity of the application or document, or any registration resulting therefrom.

Dated: Sept 5, 2002

By: 
Hilary D. Pouchak

H:\DOCS\KOR\KOR-3069.DOC:kr
090402

PATENT



Applicant	:	Van L. Phillips et al.)	Group Art Unit: 3738
)	
Appl. No.	:	09/586,666)	
)	
Filed	:	June 1, 2000)	
)	
For	:	UNIVERSAL PROSTHESIS)	
		WITH CUSHIONED ANKLE)	
)	
Examiner	:	Bruce E. Snow)	

Technical Illustrations and Sketches of the Claimed Invention
Created Prior to Summer 1999 and June 1, 1999

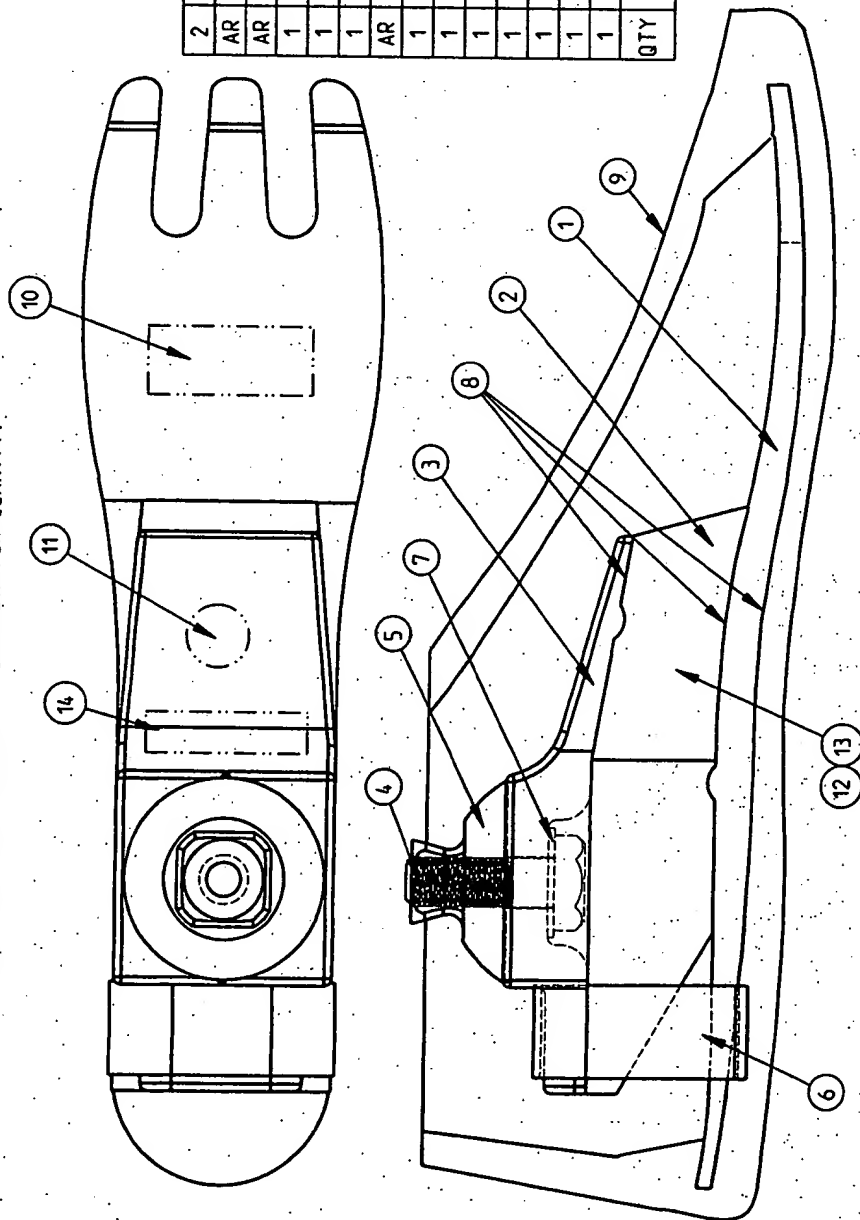
RECEIVED
SEP 17 2002
TECHNOLOGY CENTER R3700

-1-

S: UNLESS OTHERWISE SPECIFIED

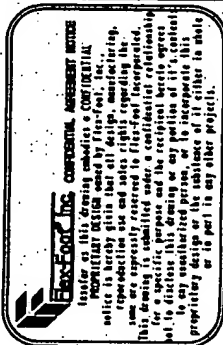
1. ASSEMBLE PER WI 049
2. COSMETIC FOOT-COVER NOT SHOWN IN TOP VIEW FOR CLARITY.

2. COSMETIC FOOT-COVER NOT SHOWN IN TOP VIEW FOR CLARITY.



2	CM166721	LABEL,SERIAL NUMBER, K2, P/N CM166721	14
AR	CM160023	SEALANT, THINNER, P/N CM160023	13
AR	CM160022	SEALANT, E6000 MV CLEAR, P/N CM160022	12
1	CM1667AA	LOAD LABEL	11
1	CM166720	LABEL, PRODUCT, K2, P/N CM166720	10
1	K2X50AAA	FOOTCOVER, COSMETIC	9
AR	CM160017	ADHESIVE, LOC TITE, P/N CM160017	8
1	CM1308EE	WASHER, ROUND, P/N CM130816	7
1	K2X6200A	STRAP, K2	6
1	CM131110	PYRAMID, MALE, THRD., P/N CM131110	5
1	CM13020D	BOLT, HEX HEAD, METRIC, P/N CM130222	4
1	K2X400AA	PLATE, TOP, K2	3
1	K2X500AA	KEEL, FOAM, K2	2
1	K2X40AAA	PLATE, BOTTOM, K2	1
QTY	DRAW ING NO.	DESCRIPTION	ITEM

P/N: K2X0AAA(L/R)



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ALL:	APPROVALS		GENERIC MODEL / ASST F 800/20
	TITAN	S. DAVIS	
	CHECKED	D. TUDING	
	APPROVED	D. TUDING	
		APPROVED	H. POLCHAK
DIMENSIONS ARE IN INCHES TOLERANCE: ALL:	FRACTIONS: DECIMALS: ANGLES: $\pm 1/16"$ $\pm .01$ $\pm .5^\circ$ $\pm 1/32"$ $\pm .03$ $\pm 1^\circ$ $\pm 1/64"$ $\pm .010$ $\pm 1/2^\circ$	MATERIAL:	DO NOT SCALE DRAWING
		N/A	FINISH:
		N/A	N/A

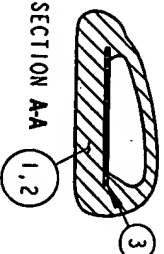
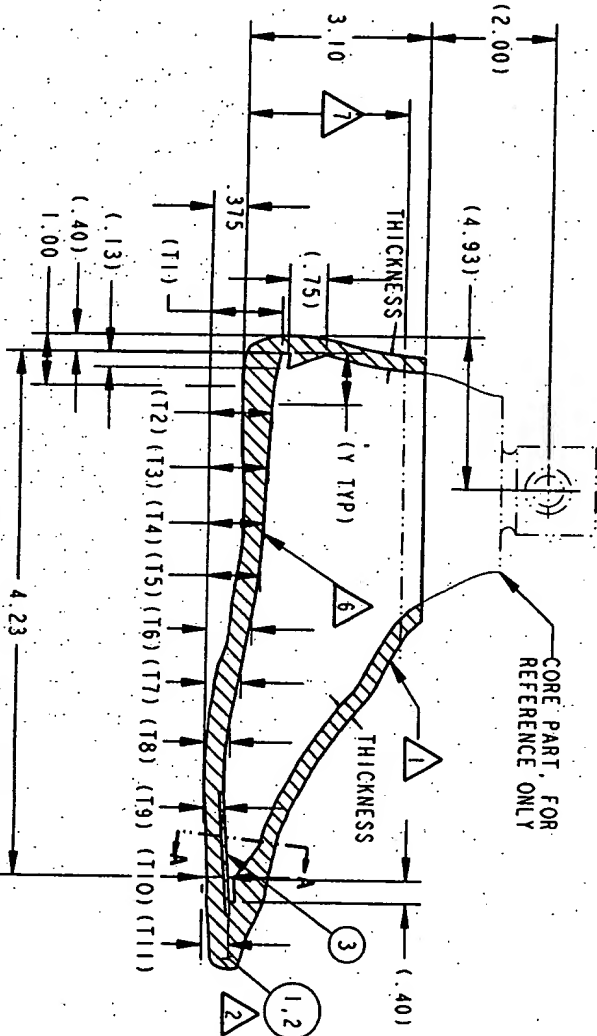
Flex-Foot, Inc.
2742-A Laguna Hills Dr.
Aliso Viejo, CA 92656
Phone (949) 382-3883
Fax (949) 380-7025

ASSEMBLY, K2 SENSATION

SIZE	DWG NO.	REV
B	K2X0AAA	A
SCALE 1:1	DWG FILENAME K2X0AAA.DRW	SHEET 1 OF 1

NOTES: UNLESS OTHERWISE SPECIFIED


1. FOOT-COVER SHAPE IS AS MOLDED FROM MOLDS MADE FROM MASTER PATTERNS.
2. MOLDED DENSITY: APPROX 25 LB/FT³
3. MOLD IMPRINT P/N IN .156 HIGH CHARACTERS.
4. MOLD IMPRINT FOOT NO. SIZE ONLY, IN .375 HIGH CHARACTERS.
5. APPEARANCE CRITERIA SHALL BE PER WI 013.
6. FOOT SOLE OF COVER SHALL FIT THE K2 BOTTOM PLATE, DWG# K2X40XXX CUT OFF PER WI 011. FINAL ANGLE HEIGHT REF. IS 2.40.
7. ACTUAL MATERIAL USAGE QUANTITIES ARE LISTED IN WI-011.

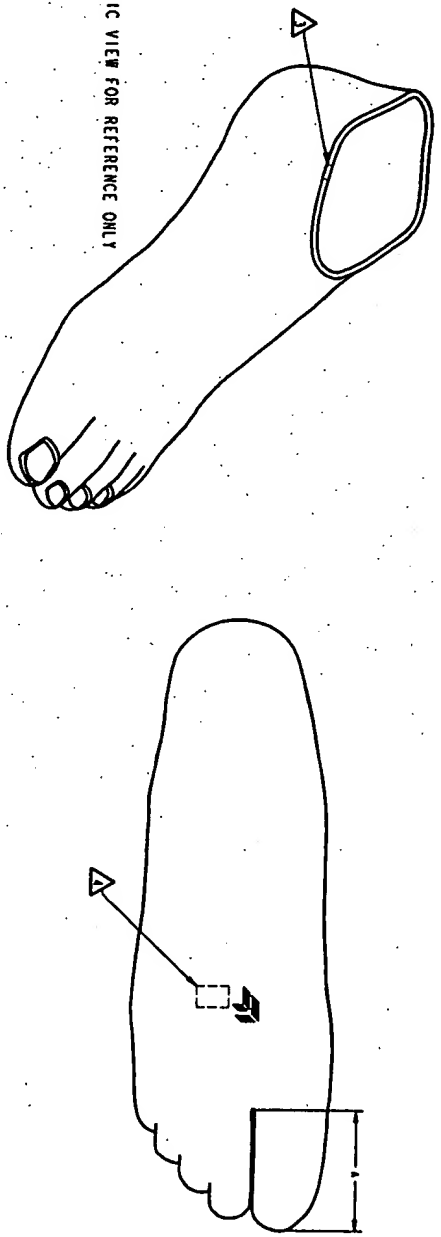


QTY	DRAWING NO.	DESCRIPTION	ITEM
1	K2X62008	STRAP, TOE, K2	3
AR	FCX60002	URETHANE COVER MATERIAL, PART B, P/N FCX60002	2
AR	FCX60001	URETHANE COVER MATERIAL, PART A, P/N FCX60001	1

FlexFoot Inc. CONFIDENTIAL AGREEMENT NOTICE
 This drawing contains confidential information of FlexFoot, Inc. and is the property of FlexFoot, Inc. It is to be used only for the purpose intended and is not to be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or by any information storage and retrieval system, without the prior written permission of FlexFoot, Inc. Any unauthorized use or disclosure of this information is strictly prohibited and may result in legal action.

UNLESS OTHERWISE SPECIFIED	APPROVALS
DIMENSIONS ARE IN INCHES	DATE: 5. DAVIS
TOLERANCES: DECIMALS: ANGLES:	CHECKED: D.T.
± .010 ± .015 ± .020 ± .030 ± .040 ± .050 ± .060 ± .070 ± .080 ± .090 ± .100 ± .125	APPROVED: H.P.
URETHANE FOAM, SPC 10.0	APPROVED: D.T.
FORM: N/A	GENERIC MODEL / ASST FILE NAME: 90088
DO NOT SCALE DRAWING	

		2742-A Laguna Hls. Dr. Aliso Viejo, CA 92658 Phone (949) 363-3883 Fax (949) 360-7025	
DOW TITLE		F00T-COVER, COSMETIC	
REV		K2	
B	DOW NO.	K2X50AAA	
DATE	DOW FILE/REV	K2X50AAA DRG / SHEET 1 OF 2	



ISOMETRIC VIEW FOR REFERENCE ONLY

TOOLING INFORMATION ONLY

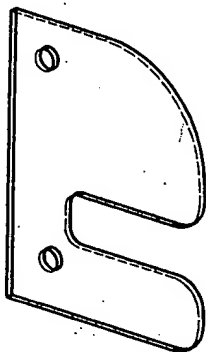
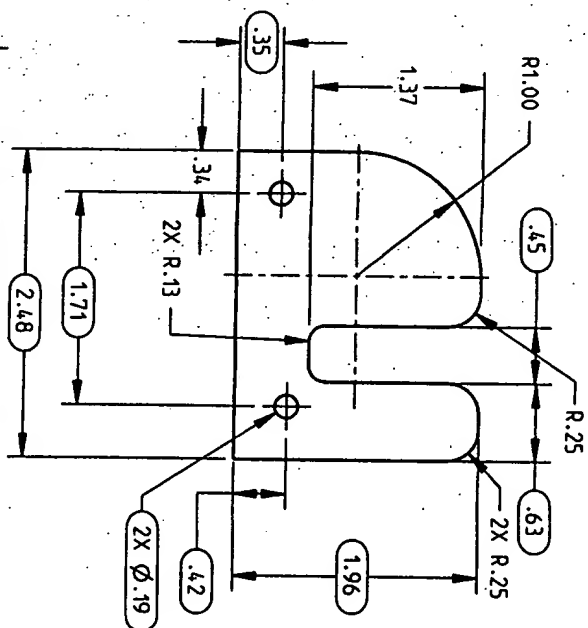
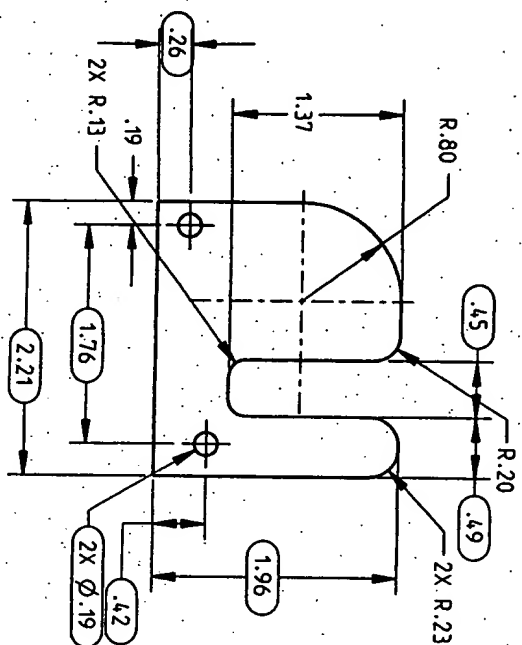
PART	FOOT SIZE	THICKNESS	A	T	T1	T2	T3	T4	T5	T6	T7	T8	T9	T10	T11
K215021L	21L	(1.20)	(1.33)	.79	.98	.85	.78	.73	.71	.63	.43	.28	.30	.33	N/A
K215021R	21R	(1.20)	(1.33)	.79	.98	.85	.78	.73	.71	.63	.43	.28	.30	.33	N/A
K215022L	22L	(1.20)	(1.41)	.78	.98	.85	.78	.73	.71	.63	.43	.28	.30	.33	N/A
K215022R	22R	(1.20)	(1.41)	.78	.98	.85	.78	.73	.71	.63	.43	.28	.30	.33	N/A
K215023L	23L	(1.20)	(1.49)	.86	1.04	.90	.82	.75	.75	.68	.51	.37	.32	.39	N/A
K215023R	23R	(1.20)	(1.49)	.86	1.04	.90	.82	.75	.75	.68	.51	.37	.32	.39	N/A
K215024L	24L	(1.20)	(1.57)	.86	1.04	.90	.82	.75	.75	.68	.51	.37	.32	.39	N/A
K215024R	24R	(1.20)	(1.57)	.86	1.04	.90	.82	.75	.75	.68	.51	.37	.32	.39	N/A
K215025L	25L	(1.24)	(1.65)	.93	.94	.83	.73	.69	.66	.58	.45	.34	.32	.40	N/A
K215025R	25R	(1.24)	(1.65)	.93	.94	.83	.73	.69	.66	.58	.45	.34	.32	.40	N/A
K215026L	26L	(1.24)	(1.73)	.93	.94	.83	.73	.69	.66	.58	.45	.34	.32	.40	N/A
K215026R	26R	(1.24)	(1.73)	.93	.94	.83	.73	.69	.66	.58	.45	.34	.32	.40	N/A
K215027L	27L	(1.24)	(1.81)	1.00	.90	.80	.72	.66	.62	.53	.36	.25	.25	.34	N/A
K215027R	27R	(1.24)	(1.81)	1.00	.90	.80	.72	.66	.62	.53	.36	.25	.25	.34	N/A
K215028L	28L	(1.28)	(1.88)	1.00	.90	.80	.72	.66	.62	.53	.36	.25	.25	.34	N/A
K215028R	28R	(1.28)	(1.88)	1.00	.90	.80	.72	.66	.62	.53	.36	.25	.25	.34	N/A

Dwg Title: **FOOT COVER, COSMETIC**
 Part: **K2**
 Size: **D**
 Dwg No.: **K2X50AAA**
 Scale: **0.00 Dwg File: K2X50AAA.DWG**
 Sheet: **2 of 2**

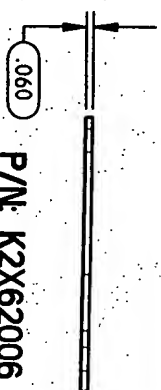
1. MATERIAL: MAKE FROM BELTING DWG# CM162014
2. INCOMING INSPECTION CRITERIA: INSPECT TO NOTED OVAL DIMS.

REVISIONS	
REV	DESCRIPTION
A	WAS DWG# 60027, REV. A PER DCO# 99-367

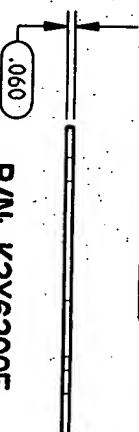
ATTORNEY
D. T. W. W.



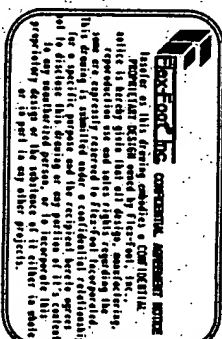
3-D VIEW
FOR REFERENCE ONLY




P/N: K2X62006
SIZE 21-24



P/N: K2X62005
SIZE 25-28



APPROVALS DATE: _____ S. DAVIS		BULBS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS: DECIMALS: ANGLES: ± 1/16" ± .01 1/2° P .005 ± .00 1/2 ± .75 .005 ± .00 1/2 ± .75	
APPROVED J.R.		MATERIAL 180	
APPROVED J.R.		FINISH N/A	
GEOMETRIC MODEL / ASST 60027			
DO NOT SCALE DRAWING			

 Flex-Font Inc.		2742-A Laguna Hills Dr. Aliso Viejo, CA 92656 Phone (949) 383-3893 Fax (949) 380-7026	
SEND TITLE			
STRAP, TOE, K2			
SIZE	QMD NO.	QMD	QMD
B		K2X6200B	
SCALE	1:1	QMD NUMBER K2X6200B-DRW	SHEET 1 OF 1
			A

STRAP, TOE, K2


K2X62008

SIZE	QMD NO.	REV.
B	K2X6200B	A
SCALE 1:1	QMD FILENAME: K2X6200B.DRW	ORIENT 1 OF 1

CM162014

ATTORNEY
D. T. Toney

MULTI-APPROPRIATE SPECIFICATED DIMENSIONS ARE IN REDS TOLERANCE ALL:		APPROVALS	
FUNCTION: DETAILS: ANALYSIS:	DATE: 11/11/11 BY: J. DAVIS CHECKED: J. DAVIS 11/11/11	SCALE: 1" = 1'-0" 1/8" = 1'-0" 1/16" = 1'-0" 1/32" = 1'-0"	DO NOT SCALE DRAWING
SEE NOTES		APPROVED: J. DAVIS	APPROVED: J. DAVIS
MATERIAL:		APPROVED: J. DAVIS	APPROVED: J. DAVIS
FINISH: N/A		APPROVED: J. DAVIS	APPROVED: J. DAVIS
GENERIC MODEL / ASST FILE NAME: MODEL NAME		APPROVED: J. DAVIS	



FlexFoot Inc.

27424 Laguna Hills Dr.
 Aliso Viejo, CA 92656
 Phone (949) 362-3883
 Fax (949) 360-7025

BELTING, TOE, SURE-FLEX III

SIZE	UNIT	SCALE	DATE	BY	CHECKED	DATE	BY
B							
CM62014				A			
UNIT PLENUM: CM62014.DRW				SHEET 1 OF 1			

K2X40AAA

2 A

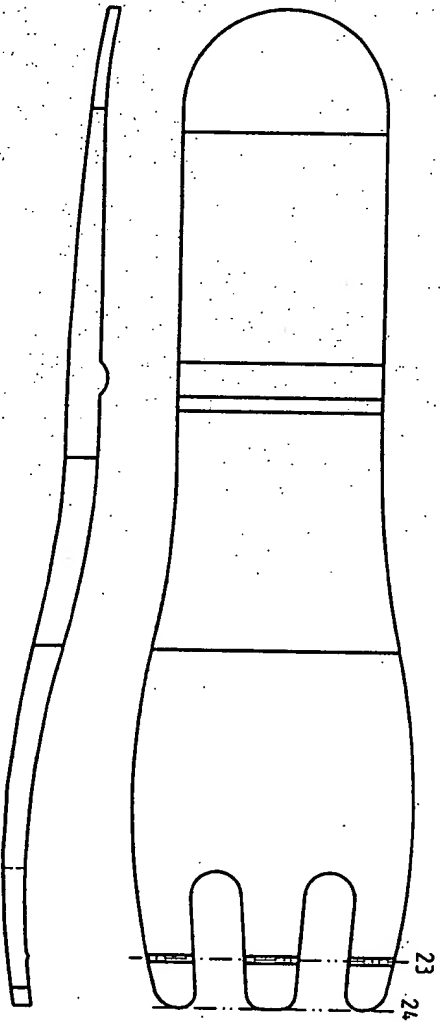
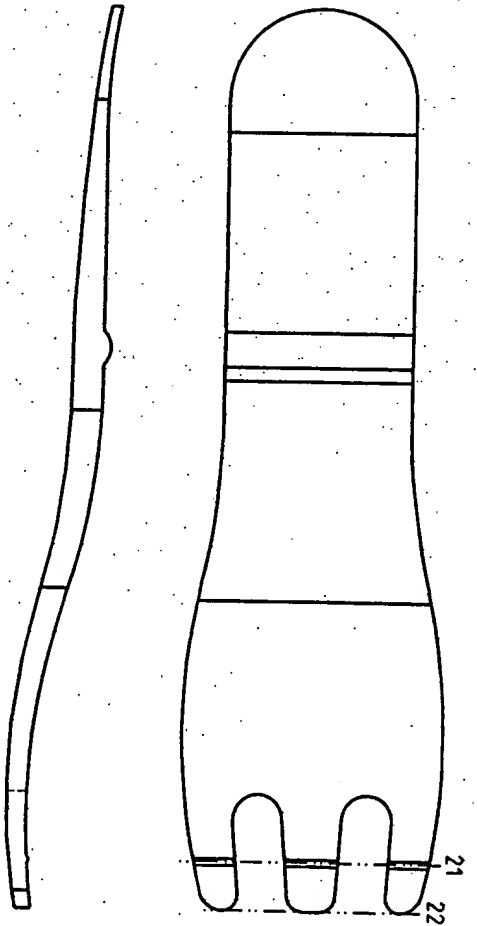
P/N	SIZE	A	B	D	R1	R2	R3	I	J	K	L	N	O	P	W	X	Y	T1	T2	T3	T4	T5	T6	T7	T8	T9	T10	T11
K2X40122	22	2.75	3.00	18.0°	5.75	5.75	.19	.75	6.50	5.25	7.27	3.250	1.423	.94	2.082	2.60	.79	.064	.089	.169	.224	.233	.221	.207	.170	.146	.117	.107
K2X40222	22	2.75	3.00	18.0°	5.75	5.75	.19	.75	6.50	5.25	7.27	3.250	1.423	.94	2.082	2.60	.79	.078	.103	.183	.238	.247	.235	.221	.184	.160	.131	.121
K2X40124	24	3.00	3.25	16.0°	7.00	7.00	.19	.82	7.00	5.75	8.06	3.640	1.650	1.10	2.250	2.70	.86	.066	.092	.175	.232	.241	.228	.214	.176	.151	.121	.111
K2X40224	24	3.00	3.25	16.0°	7.00	7.00	.19	.82	7.00	5.75	8.06	3.640	1.650	1.10	2.250	2.70	.86	.080	.106	.189	.246	.255	.242	.228	.190	.165	.135	.125
K2X40324	24	3.00	3.25	16.0°	7.00	7.00	.19	.82	7.00	5.75	8.06	3.640	1.650	1.10	2.250	2.70	.86	.095	.121	.204	.261	.270	.257	.243	.205	.180	.150	.140
K2X40226	26	3.25	3.50	13.0°	8.75	8.75	.25	.88	7.63	6.25	8.85	4.000	1.860	1.26	2.417	2.75	.93	.083	.109	.195	.253	.262	.249	.235	.196	.170	.139	.129
K2X40326	26	3.25	3.50	13.0°	8.75	8.75	.25	.88	7.63	6.25	8.85	4.000	1.860	1.26	2.417	2.75	.93	.098	.124	.210	.268	.277	.264	.250	.211	.185	.154	.144
K2X40426	26	3.25	3.50	13.0°	8.75	8.75	.25	.88	7.63	6.25	8.85	4.000	1.860	1.26	2.417	2.75	.93	.119	.145	.231	.289	.298	.285	.271	.232	.206	.175	.165
K2X40328	28	3.50	3.75	13.5°	9.50	9.50	.25	.95	8.25	6.77	9.60	4.398	1.981	1.50	2.600	2.60	1.00	.101	.127	.216	.275	.285	.271	.257	.217	.190	.158	.148
K2X40428	28	3.50	3.75	13.5°	9.50	9.50	.25	.95	8.25	6.77	9.60	4.398	1.981	1.50	2.600	2.60	1.00	.122	.148	.237	.296	.306	.292	.278	.238	.211	.179	.169

P/N	SIZE	TRIM DOWN FROM P/N
K2X40121	21	K2X40122
K2X40221	21	K2X40222
K2X40123	23	K2X40124
K2X40223	23	K2X40224
K2X40323	23	K2X40324
K2X40225	25	K2X40226
K2X40325	25	K2X40326
K2X40425	25	K2X40426
K2X40327	27	K2X40328
K2X40427	27	K2X40428

END TITLE

PLATE, BOTTOM, K2

SIZE	END NO.	SCALE	END FILENAME	DRW	SHEET
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A					

**DMO title**

PLATE, BOTTOM, K2

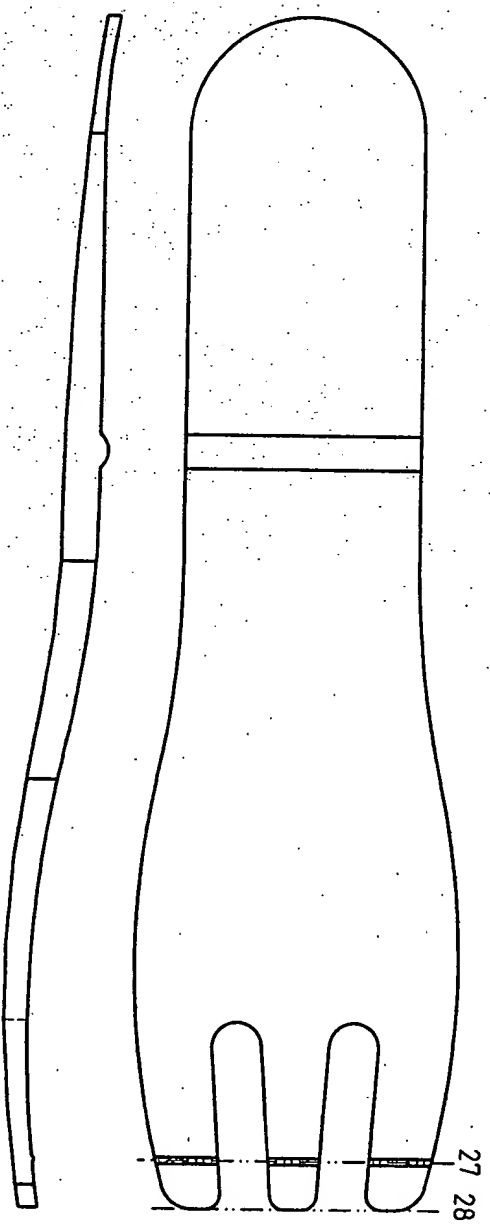
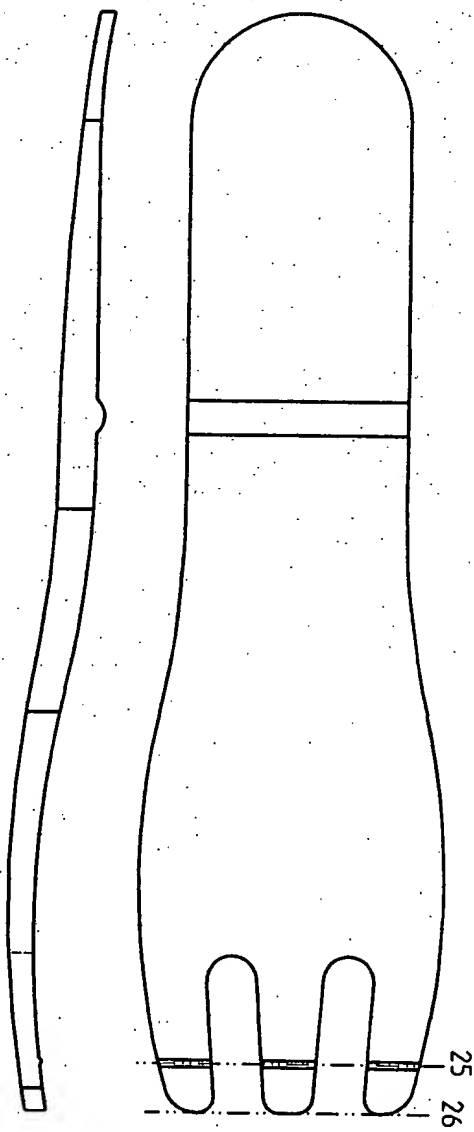
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SCALE 1:1	ORD FILENAME K2X40AAA.DRW	SHEET 3 OF 4

1702

DESIGN: K2X60AAA.DRW

1

3 OF 4

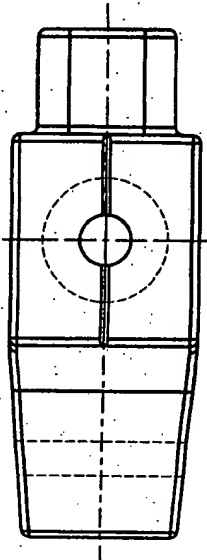


PLATE, BOTTOM, K2

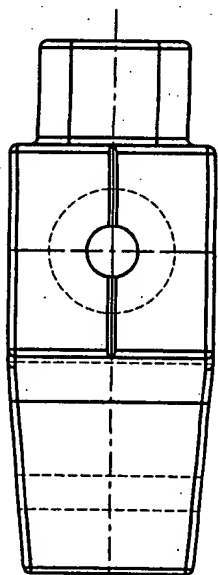
DRAWING TITLE			
REV	DATE	BY	CHK
B			
K2X40AAA			
SCALE	1:1	DATE	1 OF 1
K2X40AAA.DRW			
A			

P/N:	SIZE	A	B	C	D	E	F	H	I	K
K2X40001	21-22	2.55	1.53	.300	.61	.950	4.080	1.50	1.10	2.55
K2X40002	23-24	2.60	1.70	.300	.63	.960	4.300	1.64	1.20	2.60
K2X40003	25-26	2.68	1.80	.340	.67	.997	4.480	1.76	1.30	2.68
K2X40004	27-28	2.75	1.97	.340	.72	1.027	4.720	1.90	1.40	2.75

DRAW TITLE			
CONNECTOR, PLATE, TOP, K2			
REV	DRAWN BY	K2X400AA	
B			A
SCALE	1:1	DWG FILENAME	K2X400AA.DRW
		SHEET	2 OF 3



SIZE 21/22



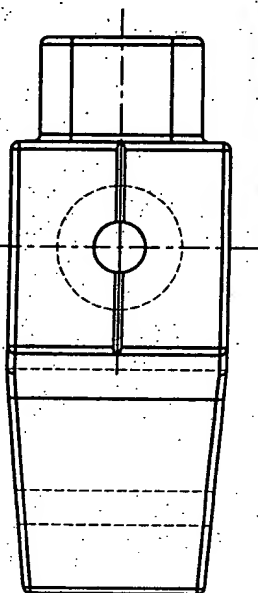
SIZE 23/24



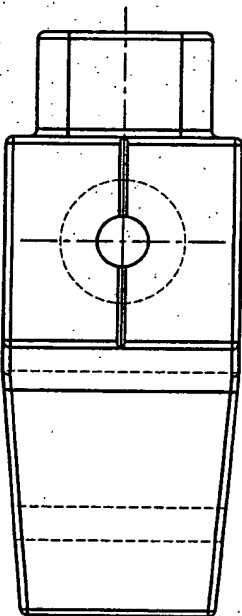
P/N: K2X40001



P/N: K2X40002



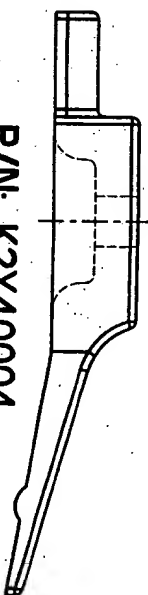
SIZE 25/26



SIZE 27/28



P/N: K2X40003

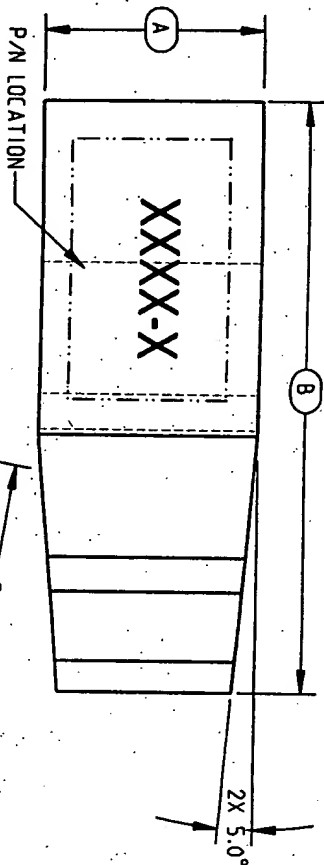


P/N: K2X40004

DRAW TITLE			
CONNECTOR, PLATE, TOP, K2			
REV	REV NO.	P/N	REV
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SCALE	1:1	DRAW REVISION K2X400AA.DRW	
		SHEET	3 OF 3

NOTES: UNLESS OTHERWISE SPECIFIED

1. INCOMING INSPECTION CRITERIA: INSPECT TO NOTED OVAL DIMS.
2. INK STAMP P/N IN P/N LOCATION WITH BLACK INK. TEXT HEIGHT 1/4".
3. PART WEIGHT IS IN GRAMS.
4. SUPPLIER TO MARK PART NUMBER ONTO PIECE ACCORDING TO BLOCK ID AND PROVIDE CERTIFICATE OF CONFORMANCE.



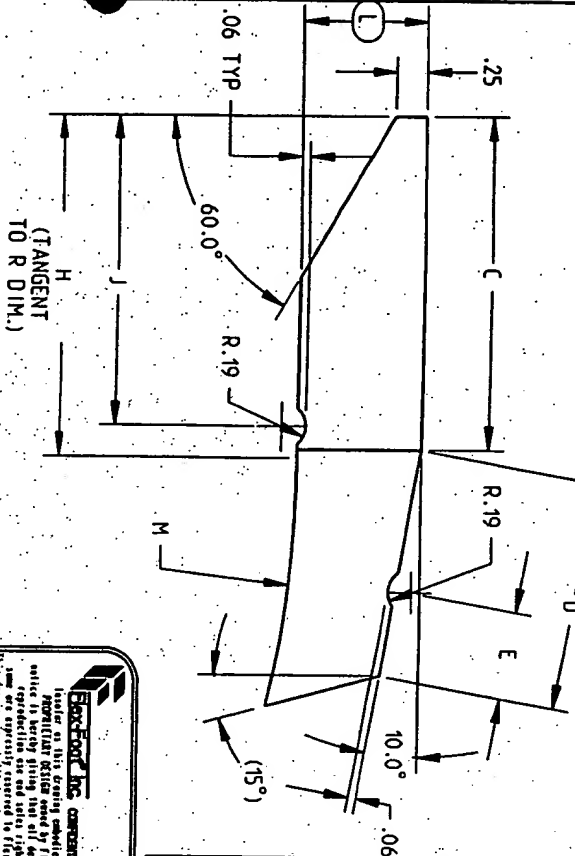
P/N:	SIZE	MANUF. ID	A	B	C	D	E	H	J	L	M	(PART WT)
8025-1	21-22	15-40	1.50	4.32	2.55	1.55	.60	2.58	2.33	.92	5.75	25-30
8025-2	21-22	15-45	1.50	4.32	2.55	1.55	.60	2.58	2.33	.92	5.75	31-36
8026-1	23-24	15-40	1.64	4.57	2.60	1.73	.64	2.59	2.34	1.00	7.00	32-37
8026-2	23-24	15-45	1.64	4.57	2.60	1.73	.64	2.59	2.34	1.00	7.00	38-42
8026-3	23-24	15-50	1.64	4.57	2.60	1.73	.64	2.59	2.34	1.00	7.00	43-49
8027-2	25-26	15-45	1.76	4.73	2.68	1.83	.70	2.75	2.50	1.00	8.75	41-46
8027-3	25-26	15-50	1.76	4.73	2.68	1.83	.70	2.75	2.50	1.00	8.75	47-52
8027-4	25-26	15-55	1.76	4.73	2.68	1.83	.70	2.75	2.50	1.00	8.75	53-59
8028-3	27-28	15-45	1.90	4.97	2.75	2.00	.75	2.75	2.50	1.00	9.50	48-53
8028-4	27-28	15-50	1.90	4.97	2.75	2.00	.75	2.75	2.50	1.00	9.50	54-60



3-D VIEW
FOR REFERENCE ONLY
SCALE 1:2

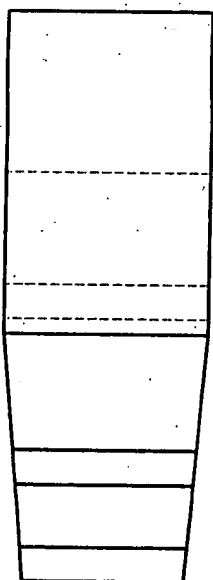
REV	DESCRIPTION	REVISIONS
X3	CHANGE ID TO P/N LOCATION. REMOVE DIM. C AS INSPECTION PER DCO# 99-12	
A	INITIAL PROD. REL. PER DCO# 99-161	
B	ADD NOTE 4, MAKE PART WEIGHT REFERENCE PER DCO# 99-197	

APPROVED	D.I.
P.M.	

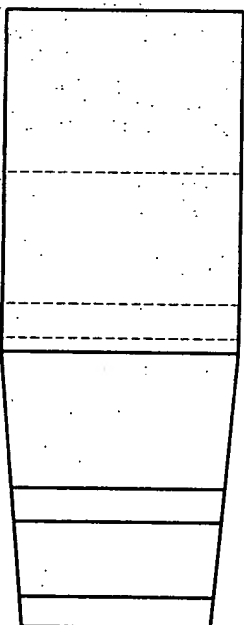
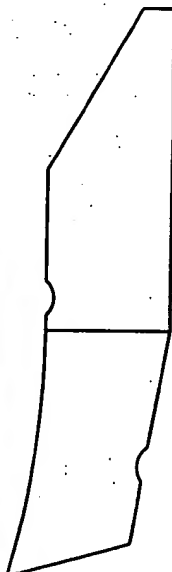


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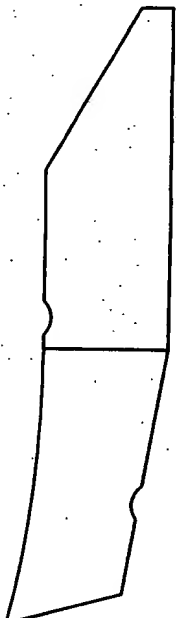
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS: .125, .25, .375, .5, .625, .75, .875, 1.0, 1.125, 1.25, 1.375, 1.5, 1.625, 1.75, 1.875, 2.0, 2.125, 2.25, 2.375, 2.5, 2.625, 2.75, 2.875, 3.0, 3.125, 3.25, 3.375, 3.5, 3.625, 3.75, 3.875, 4.0, 4.125, 4.25, 4.375, 4.5, 4.625, 4.75, 4.875, 5.0, 5.125, 5.25, 5.375, 5.5, 5.625, 5.75, 5.875, 6.0, 6.125, 6.25, 6.375, 6.5, 6.625, 6.75, 6.875, 7.0, 7.125, 7.25, 7.375, 7.5, 7.625, 7.75, 7.875, 8.0, 8.125, 8.25, 8.375, 8.5, 8.625, 8.75, 8.875, 9.0, 9.125, 9.25, 9.375, 9.5, 9.625, 9.75, 9.875, 10.0		APPROVALS DATE: 5. DAVIS CHECKED: D. TUDING DRAWN: D. TUDING REMOVE FLASH AND DUST DO NOT SCALE DRAWING	
FlexFoot Inc. 27424 Laguna Hills Dr. Aliso Viejo, CA 92686 Phone: (949) 382-3883 Fax: (949) 380-7025		KEEL, FOAM, K2 60024 SCALE: 1:1 DIM. TOLERANCES: 60024.DRW SHEET: 1 OF 2	



SIZE 23-24



SIZE 27-28



DATE	CHRG INCL	60024	REMARKS
B			B

B

2 OF 2

NOTES: UNLESS OTHERWISE SPECIFIED

1. INCOMING INSPECTION CRITERIA: INSPECT TO NOTED OVAL DIMS.
2. FOAM BLOCK TO BE MARKED WITH MANUF. ID#.

3. TOP AND BOTTOM SURFACES SHALL HAVE MOLDED SKIN SKIVED OFF TO THICKNESS. SKIN IS ALLOWED ON ALL SIDE SURFACES.

4. SUPPLIER IS TO PROVIDE CERTIFICATE OF CONFORMANCE WHICH CONSISTS OF INSPECTION DATA.

PRODUCT: PURCELL CELLULAR VULKOLLAN POLYURETHANE

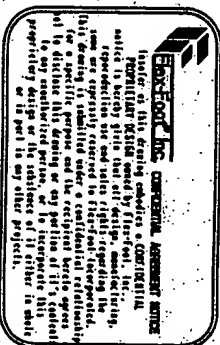
MANUFACTURER: PLEIGER PLASTICS COMPANY
WASHINGTON, PA PH: 800-753-4437

DESCRIPTION: MDI/POLYESTER BASED POLYURETHANE FOAM.
HIGH LOAD CAPACITY, ABRASION AND TEAR RESISTANT,
HIGH ELASTICITY WITH LOW PERMANENT DEFORMATION.

3. BLOCK SIZE: THICKNESS - 55 mm (+3 mm/-2mm)
WIDTH - 250 mm (+/-5 mm)
LENGTH - 500 mm (+10 mm/-3 mm) OR 750 mm (+10 mm/-3 mm)

P/N:	MANUF. ID.	PART WEIGHT		FOR REFERENCE ONLY					
		BLOCK SIZE		DENSITY	TENSILE	ELONGATION	TEAR	REBOUND	HARDNESS
		55 X 250 X 500 MM	OPTIONAL 55 X 250 X 750 MM	(kg/m ³)	(N/mm ²)	(%)	(kN/m)	(%)	SHORE A
N/A	15-35	2179-2358 GRAMS	3269-3537 GRAMS	317-343	4.00	390	8	70	20-30
CM163075	15-40	2509-2716 GRAMS	3764-4073 GRAMS	365-395	4.50	410	10	70	25-35
CM163076	15-45	2839-3073 GRAMS	4259-4610 GRAMS	413-447	5.50	430	12	70	30-40
CM163077	15-50	3169-3431 GRAMS	4754-5146 GRAMS	461-499	6.50	450	14	70	35-45
CM163078	15-55	3499-3788 GRAMS	5249-5682 GRAMS	509-551	7.50	465	18	70	40-50
CM163079	15-60	3829-4146 GRAMS	5744-6218 GRAMS	557-603	8.00	470	20	70	45-55

SPECIFICATION CONTROL DRAWING



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVALS	
FRACCTIONS: 1/16"	DECIMALS: 1/16"	DATE:	BY:
1/16"	1/16"	S. DAVIS	
1/32"	1/32"	D. TUDIG	
1/64"	1/64"	D. TUDIG	
1/128"	1/128"	H. POLCHAK	
DO NOT SCALE DRAWING		GENERIC MODEL / PART FILE NAME	
SCALE		MODEL NAME	
B		CM1630AA	
DRAW NUMBER: CM1630AA.DRW		SHEET 1 OF 1	

Flex-Foot Inc.
2742-A Laguna Hills Dr.
Aliso Viejo, CA 92656
Phone (949) 382-3883
Fax (949) 380-7025

**FOAM, POLYURETHANE,
HIGH LOAD**

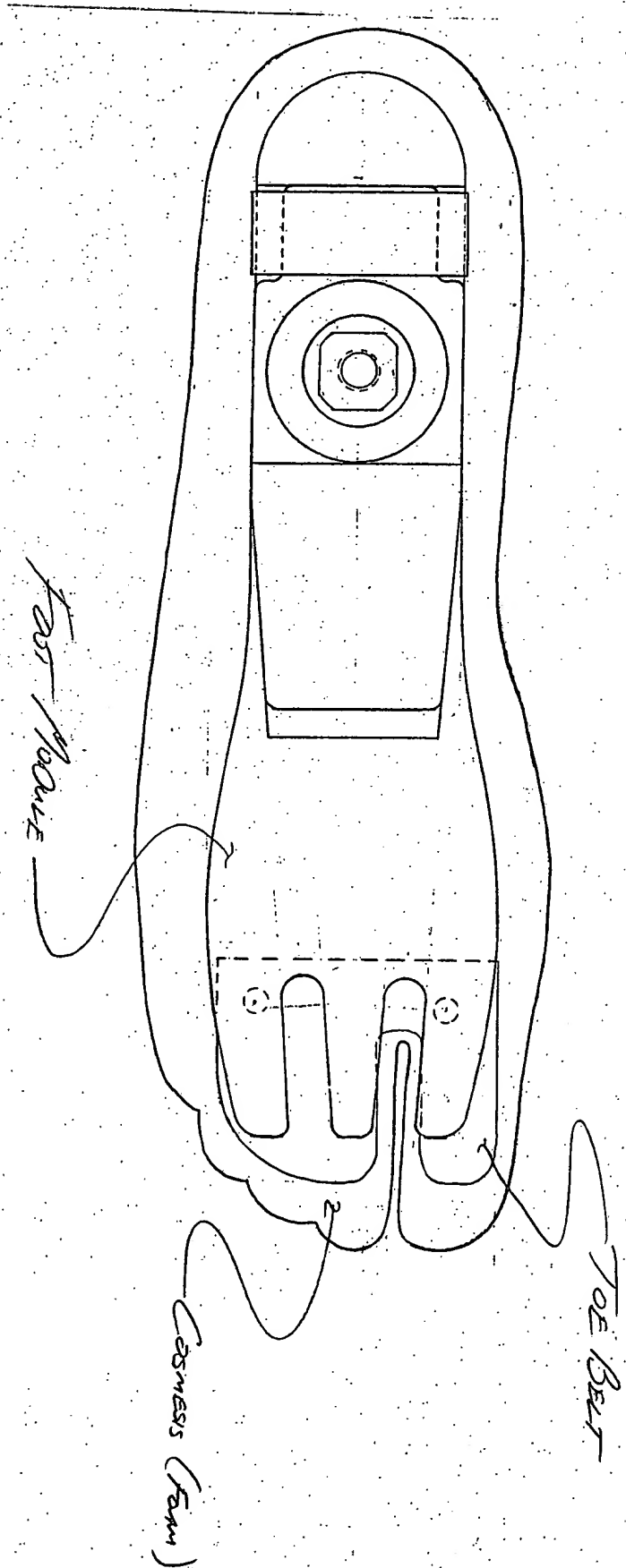
CM1630AA

1 A

REVISIONS

REV	DESCRIPTION
A	WAS DWG# 60025. REV. C PER DCO# 99-347

APPROVED
D. Tudig



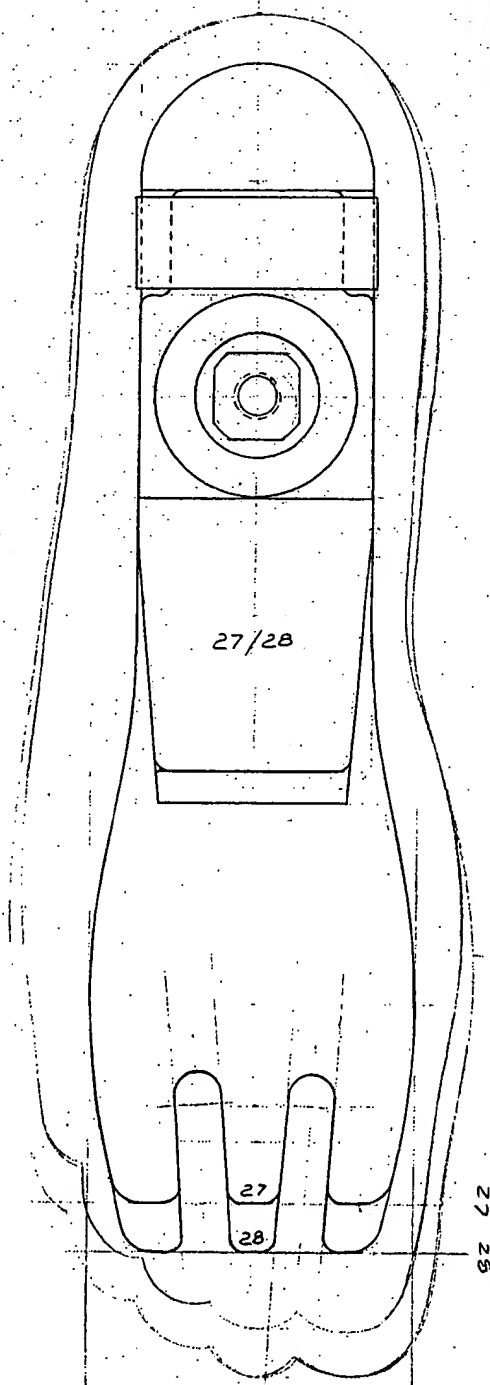
Sheet Assembly Layout

Size: 27/28 cm

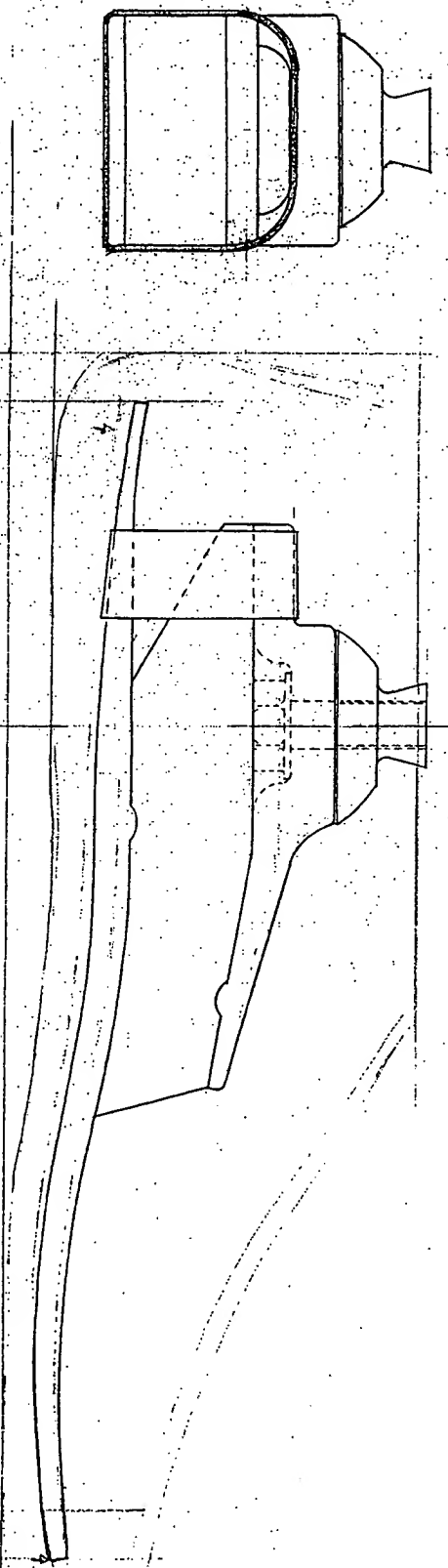
Proc No: 50097

Rev No: C2

Page: 1 of 1



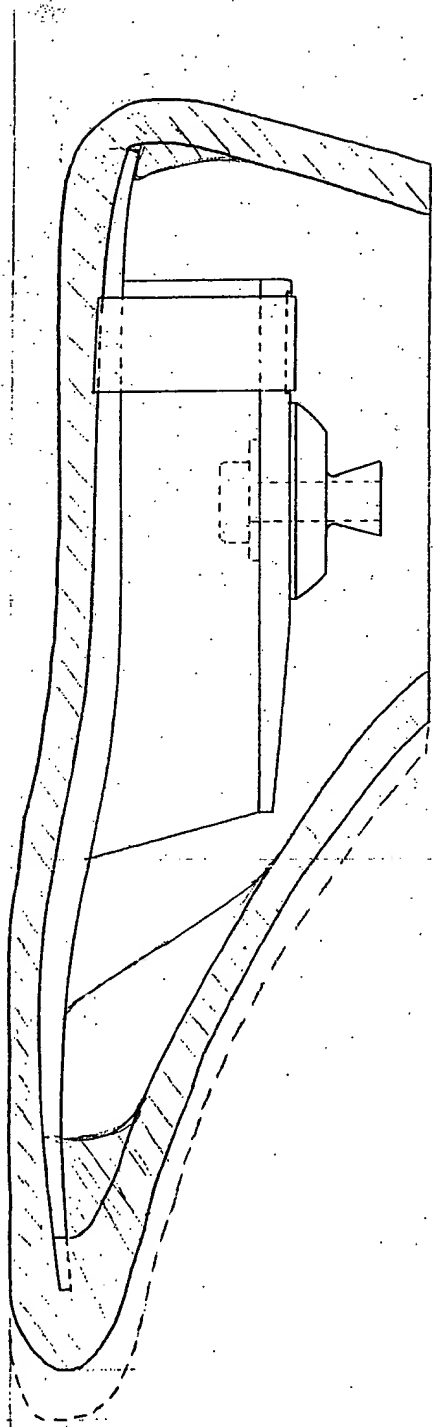
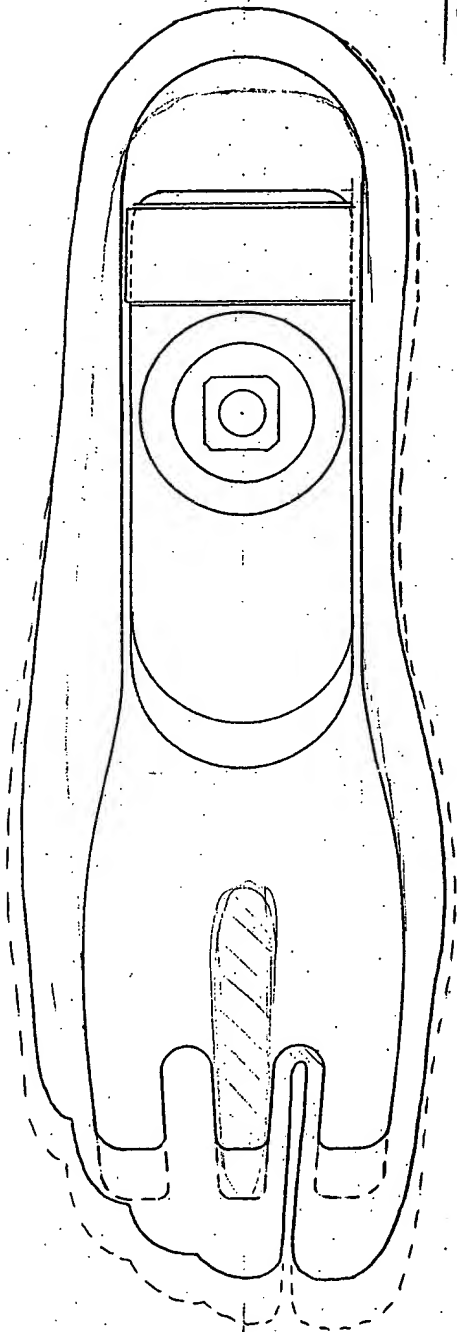
27 28



27 28

27/28

Pressure Foot



H. B. Hunt